

KODAK PROFESSIONAL T-MAX Developer is a moderately active, liquid black-and-white film developer that offers enhanced shadow detail in normally processed and push-processed films. The same description applies to KODAK PROFESSIONAL T-MAX RS Developer and Replenisher except that it is a black-and-white film developer and replenisher. Like T-MAX Developer, T-MAX RS Developer and Replenisher produces higher image quality (enhanced shadow detail) than current push-processing developers when you process film normally or push it one, two, or three stops.

You can use T-MAX Developer to process **roll sizes** of KODAK PROFESSIONAL T-MAX Films and most other black-and-white continuous-tone films. Do not use this developer to process sheet film. You can use T-MAX RS Developer and Replenisher to process all roll and sheet sizes of KODAK PROFESSIONAL T-MAX Films, as well as most other black-and-white continuous-tone films.

T-MAX Developer is intended for use in unreplenished systems. For replenished systems, use T-MAX RS Developer and Replenisher. T-MAX RS Developer and Replenisher is a hydroquinone-based, two-part developer specially formulated for replenished systems, but you can also use it in unreplenished systems.

T-MAX Developer is available as a one-part concentrate in sizes to make one gallon and five gallons of working solution. You can easily mix smaller volumes by mixing one part of the concentrate with four parts water. T-MAX RS Developer and Replenisher is available in convenient sizes to make one gallon and ten gallons of solution; use this solution as a working-tank solution or a replenisher. The ten-gallon size consists of two separate units, each to make five gallons of solution.

KODAK PROFESSIONAL T-MAX RS DEVELOPER AND REPLENISHER

FEATURES	BENEFITS
<ul style="list-style-type: none">• Mixed solution used as a working-tank solution or a replenisher	<ul style="list-style-type: none">• No need for a separate replenisher solution• No starter concentrate required
<ul style="list-style-type: none">• Designed for processing sheets and rolls	<ul style="list-style-type: none">• No need for separate developers
<ul style="list-style-type: none">• Liquid concentrates	<ul style="list-style-type: none">• Easy mixing
<ul style="list-style-type: none">• Buffered solution	<ul style="list-style-type: none">• Less affected by differences in water supplies
<ul style="list-style-type: none">• Ideal for large tanks and replenished systems	<ul style="list-style-type: none">• Excellent process uniformity
<ul style="list-style-type: none">• Good shadow detail	<ul style="list-style-type: none">• Good tone reproduction
<ul style="list-style-type: none">• Excellent storage characteristics for concentrate and working solution	<ul style="list-style-type: none">• Long solution life
<ul style="list-style-type: none">• Works well with normally exposed film as well as pushed film	<ul style="list-style-type: none">• One developer for normal and push processing

REPLENISHMENT

Add 1½ fluid ounces (45 mL) of solution for each 135-36 or 120 roll or 8 x 10-inch sheet (or equivalent) processed. Stir or recirculate the solution thoroughly after each addition of replenisher solution.

Note: Do not use KODAK T-MAX RS Developer and Replenisher to replenish KODAK T- MAX Developer.

PROCESS CONTROL

Use KODAK Black-and-White Film Process Control Strips (CAT 180 2990) to monitor the developer activity of T-MAX 1RS Developer and Replenisher. For more information about using Black-and-White Film Process Control Strips, see the instructions packaged with the strips.

STORAGE

You can store working-strength solution in a full, tightly closed bottle for six months, in a half-filled bottle for two months, or in a covered tank for one month. You can store the concentrate for up to two years.

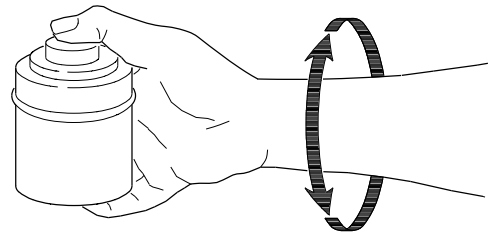
PROCESSING

The development times in the following tables are starting point recommendations. They are intended to produce a contrast index of 0.60 for KODAK PROFESSIONAL T-MAX 400 Film and 0.56 for the other films. These development times should produce negatives with a contrast suitable for printing with a diffusion enlarger. To adjust contrast for printing with a condenser enlarger, reduce the development time by 20 to 30 percent.

MANUAL PROCESSING

Small-Tank Processing (8- or 16-ounce tank)—Rolls

Agitate once every 30 seconds. Drop the loaded film reel into the developer and attach the top to the tank. Firmly tap the tank on the top of the work surface to dislodge any air bubbles. Provide initial agitation of 5 to 7 inversion cycles in 5 seconds, i.e. extend your arm and vigorously twist your wrist 180 degrees as shown below.



Then repeat this agitation procedure at 30-second intervals for the rest of the development time.

KODAK T-MAX RS Developer and Replenisher								
KODAK Film	Speed Rating	Development Time (Minutes)						
	EI	18°C (65°F)	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)	27°C (80°F)	29°C (85°F)
T-MAX 100 Professional	100/200	NR	8	7	7	6	—	—
	400	—	12	11	10	9	—	—
	800	—	NR	NR	NR	11 1/2	—	—
PROFESSIONAL T-MAX 100	100/200	NR	8	7 1/2	7	6 1/4	—	—
	400	—	12 1/4	—	—	10	—	—
	800	—	—	—	—	11 3/4	—	—
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	NR	7	6	6	5	—	—
	1600	—	10	9	8	7	—	—
	3200	—	13	12	11	9 1/2	—	—
T-MAX P3200 Professional	400*	—	8	7	6 1/2	6	5 1/2	5
	800	—	9	8 1/2	7 1/2	6 1/2	6	5 1/2
	1600	—	10 1/2	9 1/2	8 1/2	7 1/2	7	6
	3200	—	13	12	11	10	9	8
	6400	—	15	14	13	11	10	9
	12,500*	—	18	16	14	12	11	10
	25,000*	—	NR	NR	16	14	13	11
PROFESSIONAL T-MAX P3200	400*	—	9	8 1/2	7 1/2	7	6 1/2	5 1/2
	800	—	10 1/2	9 1/2	9	8 1/2	7 1/2	6 1/2
	1600	—	12	11	10	9 1/2	8 1/2	7
	3200	—	14 1/2	13	12	11 1/2	10	8 1/2
	6400	—	16 1/2	15	13 1/2	13	11 1/2	10
	12,500*	—	18 1/2	17	15 1/2	14 1/2	13	11
	25,000*	—	NR	NR	17	16 1/2	14 1/2	12 1/2
PLUS-X Pan	125/250	6 1/2	5 1/2	4 1/2 †	4 †	3 1/2 †	—	—
PLUS-X Pan Professional	500	NR	9	8 1/2	7 1/2	6 1/2	—	—
PROFESSIONAL PLUS-X 125	125/250	5	4 1/4 †	4 †	3 1/2 †	3 †	—	—
	500	—	7 1/4	6 1/2	6	5	—	—
TRI-X Pan	400/800	7	6	5 1/2	5 1/2	5	—	—
	1600	—	9 1/2	9	8 1/2	8	—	—
	3200	—	12	11 1/2	11 1/2	11	—	—
TRI-X Pan Professional	320	5	4 †	3 1/2 †	3 1/2 †	3 †	—	—
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	4 3/4 †	4 1/2 †	4 1/4 †	4 †	3 1/2 †	—	—
	1600	8 1/2	7 3/4	7 1/4	6 3/4	6	—	—
	3200	—	9 1/2	9	8 1/4	7 1/2	—	—
PROFESSIONAL TRI-X 320 Film / 320TXP	320	4 1/2 †	4 †	3 1/2 †	3 1/4 †	2 3/4 †	—	—
VERICHROME Pan	125	—	4 †	4 †	3 1/2 †	3 1/2 †	—	—

*Make tests to determine if results at these ratings are acceptable for your needs.

†Development times shorter than 5 minutes may produce unsatisfactory uniformity.

NR = Not recommended

Note: The development times in **bold type** are suggested starting points

MANUAL PROCESSING

Large-Tank Processing (1/2 to 3/2 -gallon tank)—Rolls

Agitating Rolls in a Large Tank: Agitate continuously for the first 15 to 30 seconds by raising and lowering the basket, rack, or spindle 1 cm (1/2 inch). Do not agitate the basket, rack, or spindle for the remainder of the first minute. Then agitate once per minute by lifting the basket, rack, or spindle out of the developer, tilting it approximately 30 degrees, draining it for 5 to 10 seconds, and reimmersing it. Alternate the direction of tilting the basket, rack, or spindle.

Agitating Sheet Film in a Large Tank: Separate the sheets by at least 1 cm (1/2 inch). Use a hanger loaded with an 8 x 10-inch sheet of acetate or scrap film to avoid uneven development or scratching of the larger sheets. (This unevenness is caused by turbulence around the central frame of the multiple-film hanger during agitation.)

To agitate a sheet of film or a batch of sheet films in hangers in a tank, start the timer. Lower the hangers as a unit carefully into the developer. Tap the hangers sharply against the rim of the tank two or three times to dislodge air bubbles from the surface of the film. (Air bubbles can interfere with development and produce low-density circles on the film.) Do not agitate the hangers for the remainder of the first minute. Lift all the hangers out of the solution and tilt them almost 90 degrees to the left. Reimmerse the hangers, lift them out again, and then tilt them almost 90 degrees to the right. Do this as quickly and smoothly as possible—in about 5 to 7 seconds. After you reimmerse the hangers, check their spacing. Repeat this agitation cycle once every minute during the development time.

Note: When you process films larger than 5 x 7 inches, be careful not to lift them from the solution so quickly that the films are pulled from the hangers.

KODAK PROFESSIONAL T-MAX RS Developer and Replenisher					
KODAK Film	Speed Rating	Development Time (Minutes)			
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)
T-MAX 100 Professional	100/200	10	9	8	7½
	400	NR	NR	NR	11½
PROFESSIONAL T-MAX 100	100/200	8¾	8¼	7¾	7
	400	—	—	—	11¼
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	8½	8	7½	7
	1600	12	11	10	9
	3200	NR	NR	NR	12
T-MAX 3200 Professional	400*	10½	9½	8½	7½
	800	11½	10	9	8
	1600	13½	11½	10½	9½
	3200	17	14½	13	12
	6400	NR	18	16	14
	12,500*	NR	NR	18	17
PROFESSIONAL T-MAX P3200	400*	10	9½	8½	8
	800	12	10½	10	9½
	1600	13½	12½	11½	10½
	3200	16½	14½	13½	13
	6400	NR	17	15	14½
	12,500*	NR	NR	17½	16½
PLUS-X Pan	125/250	8	7	6	5½
PLUS-X Pan Professional	500	NR	NR	NR	8
PROFESSIONAL PLUS-X 125	125/250	4¾	4½	4	3½
	500	NR	NR	NR	5¾
TRI-X Pan	400/800	10	8½	7½	6½
	1600	14	12½	10½	9
	3200	NR	NR	NR	13½
TRI-X Pan Professional	320	6	5½	5½	5
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	5	4¾	4½	4
	1600	8¾	8	7½	7
PROFESSIONAL TRI-X 320 Film / 320TXP	320	4½	4¼	3¾	3¼
VERICHROME Pan	125	5½	5	5	4†

*Make tests to determine if results at these ratings are acceptable for your needs.

†Development times shorter than 5 minutes may produce unsatisfactory uniformity.

NR = Not recommended

Note: The development times in **bold type** are suggested starting points

MANUAL PROCESSING

Large-Tank Processing (1/2 to 3 1/2-gallon tank)—Sheets

KODAK PROFESSIONAL T-MAX RS Developer and Replenisher					
KODAK Film	Speed Rating	Development Time (Minutes)			
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)
T-MAX 100 Professional	100/200	12	11	9 1/2	8
PROFESSIONAL T-MAX 100	100/200	8 3/4	8 1/4	7 3/4	7
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	10	8	7 1/2	6
PLUS-X Pan Professional	125	9	8	7 1/2	7
TRI-X Pan Professional	320	5	4 1/2 ¹	4 1/2 ¹	4 ¹
PROFESSIONAL TRI-X 320 Film / 320TXP	320/640	3 1/2	3 1/4	NR	NR
EKTAPAN	100	5	4 ¹	3 1/2 ¹	3 ¹

¹Development times shorter than 5 minutes may produce unsatisfactory uniformity.

NR = Not recommended

Note: The development times in **bold type** are suggested starting points.

Tray Processing—Sheets

Provide continuous agitation; rotate the sheets 90 degrees as you interleave them.

KODAK PROFESSIONAL T-MAX RS Developer and Replenisher					
KODAK PROFESSIONAL Film	Speed Rating	Development Time (Minutes)			
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)
T-MAX 100 Professional	100/200	11	10	9	8
PROFESSIONAL T-MAX 100	100/200	7 1/4	6 3/4	6 1/4	5 3/4
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	8	7 1/2	7	6
PLUS-X Pan Professional	125	9	7 1/2	6 1/2	5
TRI-X Pan Professional	320	5	4	NR	NR
PROFESSIONAL TRI-X 320 Film / 320TXP	320/640	2 3/4	2 1/2	NR	NR
EKTAPAN	100	5	4	4	3

NR = Not recommended

Note: The development times in **bold type** are suggested starting points.

ROTARY-TUBE PROCESSING

Rotary-Tube Processing—Rolls and Sheets

Follow the agitation recommendations for your processor.

KODAK T-MAX RS Developer and Replenisher							
KODAK Roll Film	Speed Rating	Development Time (Minutes)					
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)	27°C (80°F)	29°C (85°F)
T-MAX 100 Professional	100/200	7	6½	6	5	—	—
	400	12	11	10	8	—	—
	800	NR	NR	14½	12	—	—
PROFESSIONAL T-MAX 100	100/200	7¾	7¼	6¾	6¼	—	—
	400	12¼	11½	10¾	10	—	—
	800	NR	NR	12¾	11¾	—	—
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	6½	6	5½	5½	—	—
	1600	10	9	8½	8	—	—
	3200	14	13	12½	12	—	—
T-MAX P3200 Professional	400 ¹	9	8	7½	7	6½	4½
	800	10	9	8	7½	7	5
	1600	12	11	10	9½	9	5½
	3200	15	13	11½	10½	9½	7
	6400	16	14	12½	11½	10	8
	12,500 ¹	NR	15	14	13	11½	9½
	25,000 ¹	NR	16	15	14	12½	11
PROFESSIONAL T-MAX P3200	400 ¹	9	8½	7½	7	6½	5½
	800	10½	9½	9	8½	7½	6½
	1600	12	11	10	9½	8½	7
	3200	14½	13	12	11½	10	8½
	6400	16½	15	13½	13	11½	10
	12,500 ¹	18½	17	15½	14½	13	11
	25,000 ¹	NR	NR	17	16½	14½	12½
PLUS-X Pan	125/250	4½	4½	4	4	—	—
PLUS-X Pan Professional	500	9	8	7½	7	—	—
PROFESSIONAL PLUS-X 125	125/250	4¼	4	3½	3	—	—
	500	7¼	6½	6	5	—	—
TRI-X Pan	400/800	6	5½	5	4	—	—
	1600	10	9	8	7	—	—
	3200	12	11	10	9	—	—
TRI-X Pan Professional	320	3½	3	2½	2	—	—
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	4½	4¼	4	3½	—	—
	1600	7¾	7¼	6¾	6	—	—
	3200	9½	9	8¼	7½	—	—
PROFESSIONAL TRI-X 320 Film / 320TXP	320	4	3½	3¼	2¾	—	—

¹Make tests to determine if results at these ratings are acceptable for your needs.

NR = Not recommended

Note: The development times in **bold type** are suggested starting points.

KODAK T-MAX RS Developer and Replenisher					
KODAK Sheet Film	Speed Rating	Development Time (Minutes)			
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)
T-MAX 100 Professional	100/200	7	6½	6	5
	400	12	11	10	8
	800	NR	NR	14½	12
PROFESSIONAL T-MAX 100	100/200	7¾	7¼	6¾	6¼
	400	12¼	11½	10¾	10
	800	NR	NR	NR	11¾
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	6½	6	5½	5½
	1600	10	9	8½	8
	3200	14	13	12½	12
PLUS-X Pan Professional	125/250	6½	5½	5	4½
	500	10½	10	9	8
PROFESSIONAL TRI-X 320 Film / 320TXP	320	2½	2¼	NR	NR

NR = Not recommended

Note: The development times in **bold type** are suggested starting points.

MACHINE PROCESSING

Large-Tank Rack-and-Tank Processing—Rolls and Sheets

The development times for these processors are based on a machine speed that transfers the film every 2 minutes. The times given below are starting-point recommendations. Make tests to determine the best development time for your application.

Large-Tank Rack-and-Tank Processing—Rolls		
KODAK T-MAX RS Developer and Replenisher		
KODAK Film	Speed Rating	Development Time (Minutes) ¹
	EI	22°C (72°F)
T-MAX 100 Professional	100/200	6 to 8
	400	8 to 10
PROFESSIONAL T-MAX 100	100/200	6 to 8
	400	8 to 10
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	6 to 8
	1600	8 to 10
T-MAX 3200 Professional	400 ² /800	6 to 8
	1600	8 to 10
	3200	10 to 12
	6400	12 to 14
	12,500 ²	14 to 16
PROFESSIONAL T-MAX P3200	400 ² /800	6 to 8
	1600	8 to 10
	3200	6 to 8
	6400	8 to 10
	12,500 ²	10 to 12
PLUS-X Pan	125/250	4 to 6
PLUS-X Pan Professional	500	6 to 8
PROFESSIONAL PLUS-X 125	125/250	3½ to 6
TRI-X Pan	400/800	6 to 8
	1600	8 to 10
TRI-X Pan Professional	320	6 to 8
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	4 to 6
PROFESSIONAL TRI-X 320 Film / 320TXP	320/640	4 to 6
VERICHROME Pan	125	6 to 8

¹Development time depends on agitation and tank size.

²Make tests to determine if results at these ratings are acceptable for your needs.

Large-Tank Rack-and-Tank Processing—Sheets		
KODAK T-MAX RS Developer and Replenisher		
KODAK Film	Speed Rating	Development Time (Minutes) ¹
	EI	22°C (72°F)
T-MAX 100 Professional	100/200	6 to 8
PROFESSIONAL T-MAX 100	100/200	6 to 8
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	6 to 8
PLUS-X Pan Professional	125	6 to 8
TRI-X Pan Professional	320	4 to 6
PROFESSIONAL TRI-X 320 Film / 320TXP	320/640	4 to 6
EKTAPAN	100	4 to 6
Professional Copy / 4125	12 to 25	4 to 6

¹Development time depends on agitation and tank size.

Note: Do not use T-MAX RS Developer and Replenisher in roller-transport processors. We recommend that you use KODAK DURAFLO RT Developer Starter, KODAK DURAFLO RT Developer Replenisher, and KODAK Rapid Fixer in roller-transport processors.

KODAK PROFESSIONAL T-MAX DEVELOPER

FEATURES	BENEFITS
<ul style="list-style-type: none"> • Liquid concentrates 	<ul style="list-style-type: none"> • Easy mixing
<ul style="list-style-type: none"> • Concentrate mix ratio 1:4 	<ul style="list-style-type: none"> • Mix any amount you need
<ul style="list-style-type: none"> • Buffered solution 	<ul style="list-style-type: none"> • Less affected by differences in water supplies
<ul style="list-style-type: none"> • Good shadow detail 	<ul style="list-style-type: none"> • Good tone reproduction
<ul style="list-style-type: none"> • Ideal for small tanks and rotary-tube processors 	<ul style="list-style-type: none"> • Excellent process uniformity
<ul style="list-style-type: none"> • Large capacity 	<ul style="list-style-type: none"> • Process up to 48 rolls of film per gallon
<ul style="list-style-type: none"> • Excellent storage characteristics for concentrate and working solution 	<ul style="list-style-type: none"> • Long solution life
<ul style="list-style-type: none"> • Works well with normally exposed film as well as pushed film 	<ul style="list-style-type: none"> • One developer for normal and push processing

CAPACITY

The capacity of this developer with normal processing is approximately 48 rolls of 135-36 or 120 film per gallon (or equivalent), with time compensation. The capacity is lower when you use the developer for push processing.

Note: Do not use T-MAX RS Developer and Replenisher to replenish T-MAX Developer.

Time Compensation

To process the maximum number of rolls of film per gallon of T-MAX Developer, use time compensation according to the table below. Discard the developer after you process 48 rolls of film.

If you use this developer for push processing, discard it after processing one batch of film. The capacity of the solution will be lower, and it should not be reused.

Time Compensation		
KODAK PROFESSIONAL T-MAX Developer		
Film Size	Number of Rolls (per Gallon)	Development-Time Increase ¹
136-36 or 120	1 to 16	Use normal development time
	17 to 32	Normal development time + 1 minute
	33 to 48	Normal development time + 2 minutes

¹At the primary recommended time and temperature.

STORAGE

You can store working-strength solution in a full, tightly closed bottle for six months, in half-filled bottle for two months, or in a covered tank for one month. You can store the concentrate for up to two years.

PROCESSING

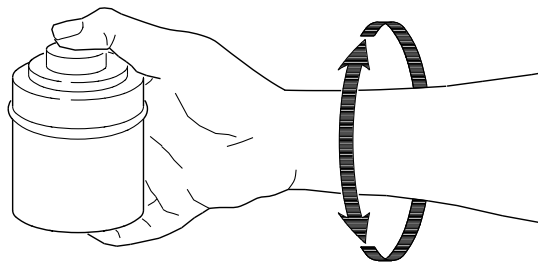
The development times in the following tables are starting-point recommendations. They are intended to produce a contrast index of 0.60 for T-MAX 400 Film and 0.56 for the other films. These development times should produce negatives with a contrast suitable for printing with a diffusion enlarger. To adjust contrast for printing with a condenser enlarger, reduce the development time by 20 to 30 percent.

MANUAL PROCESSING

Small-Tank Processing (8- or 16-ounce tank)—Rolls

Agitate once every 30 seconds. Drop the loaded film reel into the developer and attach the top to the tank. Firmly tap the tank on the top of the work surface to dislodge any air bubbles. Provide initial agitation of 5 to 7 inversion cycles in 5 seconds, i.e. extend your arm and vigorously twist your wrist 180 degrees as shown below.

Then repeat this agitation procedure at 30-second intervals for the rest of the development time.



KODAK PROFESSIONAL T-MAX Developer							
KODAK Film	Speed Rating	Development Time (Minutes)					
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)	27°C (80°F)	29°C (85°F)
T-MAX 100 Professional	100/200	8	7½	7	6½	—	—
	400	12	11	10	9	—	—
	800	NR	NR	NR	10½	—	—
PROFESSIONAL T-MAX 100	100/200	7½	7	6½	6¼	—	—
	400	12¼	—	—	10	—	—
	800	—	—	—	11¾	—	—
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	7	6½	6½	6	—	—
	1600	10	9	8	8	—	—
	3200	NR	NR	NR	9½	—	—
T-MAX 3200 Professional	400*	7½	7	6½	6	5	4†
	800	8	7½	7	6½	5½	4½†
	1600	8½	8	7½	7	6	5
	3200	11½	11	10½	9½	8	6½
	6400	14	13	12	11	9½	8
	12,500*	16	15½	14½	12½	10½	9
	25,000*	NR	17½	16	14	12	10
PROFESSIONAL T-MAX P3200	400	8½	8	7½	6½	5½	4½†
	800	9½	9	8½	7½	6½	5½
	1600	10½	10	9	8	7	6
	3200	12	11½	10½	9½	8	6½
	6400	13½	13	12	11	9	7½
	12,500	15½	14½	13½	12	10	8½
	25,000	NR	16	15	13½	11½	9½
PLUS-X Pan	125/250	5½	5½	5	5	—	—
PLUS-X Pan Professional	500	NR	NR	NR	9	—	—
PROFESSIONAL PLUS-X 125	125/250	5¾	5¼	4¾†	4¼†	—	—
	500	NR	NR	NR	6¼	—	—
TRI-X Pan	400/800	6	6	5½	5½	—	—
	1600	10	9½	9	8½	—	—
	3200	NR	NR	NR	11	—	—
TRI-X Pan Professional	320	8	7½	7	6½	—	—
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	6	5¾	5½	4¾†	—	—
	1600	8¾	8¼	7¾	7	—	—
	3200	NR	NR	NR	8¼	—	—
PROFESSIONAL TRI-X 320 Film / 320TXP	320	7¼	6¾	6¼	5¼	—	—
VERICHROME Pan	125	6	5½	5	4†	—	—

*Make tests to determine if results at these ratings are acceptable for your needs.

NR = Not recommended

†Development times shorter than 5 minutes may produce unsatisfactory uniformity.

Note: The development times in **bold type** are suggested starting points

ROTARY-TUBE PROCESSING

Rotary-Tube Processing—Rolls

Follow the agitation recommendations for your processor.

KODAK PROFESSIONAL T-MAX Developer							
KODAK Film	Speed Rating	Development Time (Minutes)					
	EI	20°C (68°F)	21°C (70°F)	22°C (72°F)	24°C (75°F)	27°C (80°F)	29°C (85°F)
T-MAX 100 Professional	100/200	6½	6½	6	5½	—	—
	400	10½	10	9	9	—	—
	800	NR	NR	14	12½	—	—
PROFESSIONAL T-MAX 100	100/200	7¾	7¼	6¾	6¼	—	—
	400	12¼	11½	10¾	10	—	—
	800	NR	NR	12¾	11¾	—	—
T-MAX 400 Professional and PROFESSIONAL T-MAX 400	400/800	6½	6½	6	5½	—	—
	1600	8½	8	7½	7	—	—
	3200	11	10½	10	9½	—	—
T-MAX 3200 Professional	400 ¹	6½	6	5½	4½	3½	3
	800	7½	6½	6	5	4	3½
	1600	8	7	6½	5½	4½	4
	3200	11	9½	8½	7½	6	5½
	6400	13	11½	10½	9	7½	6½
	12,500 ¹	14½	13	12	10½	9	8
	25,000 ¹	NR	15	14	12	11	10
PROFESSIONAL T-MAX P3200	400*	8½	8	7½	6½	5½	4½
	800	9½	9	8½	7½	6½	5½
	1600	10½	10	9	8	7	6
	3200	12	11½	10½	9½	8	6½
	6400	13½	13	12	11	9	7½
	12,500*	15½	14½	13½	12	10	8½
	25,000*	NR	16	15	13½	11½	9½
PLUS-X Pan	125/250	5½	5	4½	3½	—	—
PLUS-X Pan Professional	500	9	8	7	6	—	—
PROFESSIONAL PLUS-X 125	125/250	5¾	5¼	4¾	4¼	—	—
	500	8¾	8	7¼	6¼	—	—
TRI-X Pan	400/800	6	5½	5	4½	—	—
	1600	9	8	7½	6½	—	—
	3200	12	11	10	9	—	—
TRI-X Pan Professional	320	8	7½	7½	6	—	—
PROFESSIONAL TRI-X 400 Film / 400TX	400/800	6	5¾	5½	4¾	—	—
	1600	8¾	8¼	7¾	7	—	—
	3200	NR	NR	NR	8¼	—	—
PROFESSIONAL TRI-X 320 Film / 320TXP	320	7¼	6¾	6¼	5¼	—	—

¹Make tests to determine if results at these ratings are acceptable for your needs.

NR = Not recommended

Note: The development times in **bold type** are suggested starting points.

QUICK REFERENCE TO PROCESSING FILMS

Before Processing

- Make sure all hangers and reels are clean and dry before loading film.
- Handle unprocessed panchromatic film in total darkness.
- Make sure all solution temperatures are close to the temperature of the developer (within $\pm 1.7^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$]). The temperature recommendation for most developers is 20°C (68°F); for KODAK PROFESSIONAL T-MAX Developer, it is 24°C (75°F).

Step	Time	Agitation and Notes
1.Developer	See development tables	Small tank (closed, cylindrical container that holds a single stack of spiral reels)—First tap the tank against the sink or counter to dislodge air bubbles that cling to the film. Then agitate at a rate of about 4 inversion cycles (down, up) every 30 seconds (5 cycles in 5 seconds for T-MAX Films). Each inversion cycle should take about 1 second. If you cannot invert the tank without spilling the developer, slide it back and forth in about a 10-inch arc for the same length of time. Large tank (open, rectangular container usually used for sheet film)—First, tap the hangers against the top of the tank to dislodge air bubbles. Then lift, tilt, and drain the hangers over the tank 2 times at 1-minute intervals. Tilt the hangers to the right and then to the left to get even development.
2.Stop Bath	30 seconds	Agitate continuously.
3.Fixer	Fix for twice as long as it takes the film to clear (lose its milky appearance); usually 2 to 4 minutes in liquid-concentrate fixers, 5 to 10 minutes in powder fixers	With a small tank, agitate continuously for the first 30 seconds and at 30-second intervals after that. For a large tank, use 1-minute intervals.
4.Rinse	30 seconds	Agitate continuously for the first 30 seconds and then at 30-second intervals.
5.Hypo Clearing Agent	1 to 2 minutes	Rinse the film in the tank under running water.
6.Wash	5 minutes	Run the wash water fast enough to provide a complete change of water in the container in 5 minutes. For rapid washing in a small tank, fill the tank to overflowing with fresh water and then dump it all out. Repeat this cycle 10 times.
7.Wetting Agent	30 seconds	Provide gentle agitation for 5 seconds of the total time. To reduce drying scum, mix KODAK PHOTO-FLO Solution with distilled water in areas that have hard water.
8.Dry	As necessary	Hang film in a clean, dust-free place.
After Processing	Wash and dry all the equipment that came in contact with chemical solutions.	When thoroughly dry, store negatives in sleeves or envelopes away from dust and extreme temperature and humidity. For more information, see Storage and Care of KODAK Photographic Materials—Before and After Processing, Kodak Publication No. E-30.

SIZES AVAILABLE

Sizes and CAT numbers may differ from country to country. See your dealer who supplies KODAK PROFESSIONAL Products.

KODAK PROFESSIONAL T-MAX RS Developer and Replenisher	CAT No.
To make 1 gallon	844 6163
To make 10 gallons (2 units to make 5 gallons each)	825 4237
KODAK PROFESSIONAL T-MAX Developer	CAT No.
To make 1 gallon	140 2767
To make 5 gallons	159 9844
KODAK Black-and-White Film Process Control Strips	CAT No.
Box of 50 strips	180 2990

MORE INFORMATION

Kodak has many publications to assist you with information on Kodak products, equipment, and materials.

The following publications are available from dealers who sell Kodak products, or you can, visit:
www.kodaksino.com/

E-103CF	<i>Chemicals for KODAK PROFESSIONAL Black-and-White Films (Matrix)</i>
F-7	<i>KODAK VERICHROME Pan Film</i>
F-8	<i>KODAK PLUS-X Pan and KODAK PLUS-X Pan Professional Films</i>
F-9	<i>KODAK TRI-X Pan and KODAK TRI-X Pan Professional Films</i>
F-10	<i>KODAK EKTAPAN Film</i>
F-16	<i>KODAK Professional Copy Film</i>
F-32	<i>KODAK T-MAX Professional Films</i>
F-4016	<i>KODAK PROFESSIONAL T-MAX Films</i>
F-4017	<i>KODAK PROFESSIONAL TRI-X 320 Film / 320TXP</i>
F-4018	<i>KODAK PROFESSIONAL PLUS-X 125 Film</i>
J-87	<i>KODAK T-MAX 100 Direct Positive Film Developing Outfit</i>

The following book is available from photo-specialty dealers who sell Kodak products:

R-20	<i>KODAK Black-and-White DATAGUIDE</i>
------	--

Note: The Kodak materials described in this publication for use with KODAK PROFESSIONAL T-MAX Developers are available from dealers who supply KODAK PROFESSIONAL Products. You can use other materials, but you may not obtain similar results.

TM/MC/MR: Duraflo, T-Max, Verichrome

The Kodak, Kodak Professional, Ektaflo, Ektapan, Plus-X, and Tri-X Trademarks are used under license from Eastman Kodak Company.

KODAK PROFESSIONAL T-MAX Developers
KODAK Publication No. J-86
Revised 12-17